



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW6205G06131-3G
Job Sheet 177557



Part No: RBW6205G06131-3G

Job Qty: 4 ea

Part Name: Main Rotor Pitch Control Lever Expander



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/14/18

Job Tracking No:

Due Date: 6/4/18

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RBW6205G06131-3G Rev. 2 IPP Rev. A 18.05.08 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	4 pcs	6/4/18	6/4/18	0.00	0.00	Purchasing		4/18/06/108
110	Packaging	4 pcs	6/4/18	6/4/18	0.00	0.00	Packaging2		4/18/06/108
120	QC	4 pcs	6/4/18	6/4/18	0.00	0.00	QC6		38
130	Small Fab	4 pcs	6/4/18	6/4/18	0.00	2.00	Small Fab-4		38
140	QC	4 pcs	6/4/18	6/4/18	0.00	0.00	QC5		38
150	Packaging	4 pcs	6/4/18	6/4/18	0.00	0.00	Packaging3-1		38
160	QC21-FG	4 Ea	6/4/18	6/4/18	0.00	0.00	QC21		38

Part Op 100 - Issue PO to ARROW TECH MACHINE WORKS P/O: 039900 MANUFACTURE RBW6205G06131-3G AS PER Descriptions: DWG -Certificate of conformity is required

130 - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case APP-1400-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue foam to case and pack case as per DWG.

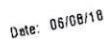
14 May 2018 x y h h

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW6205G06131-3GP	Main Rotor Pitch Control Lever Expander	4 pcs (1 ea)	100-Purchasing	5077374
97524A032	Sealing Blind Rivet	16 Ea (4 ea)	130-Small Fab	5066776
APP-1120-E	Case	4 Ea (1 ea)	130-Small Fab	5077260-5077261
RB41011	Dart Tooling Placard, Aluminum	4 Ea (1 ea)	130-Small Fab	5077260
RBW6205G06131-3G-15	Bottom Foam	4 (1 ea)	130-Small Fab	5077267-5077265
RBW6205G06131-3G-17	Top Foam	4 (1 ea)	130-Small Fab	5077268-5077270
				5077269-5077271

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBW6205G06131-3GP	4	0	0
130-Small Fab	97524A032	16	259	0
	APP-1120-E	4	7	0
	RB41011	4	913	0
	RBW6205G06131-3G-15	4	0	0
	RBW6205G06131-3G-17	4	0	0





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PURCHASE ORDER **PO039900**

Supplier: ARR002-VU
Arrow Tech Machine Works
29751 E. Enid Road,
Unit C
Eugene, OR 97402 USA
Phone: 541-780-6938
Fax: 458-215-4938

PO No: PO039900

PO Date: 5/14/18

Due Date: 6/4/18

Purchase Order
Revision:

Revision Date:

Ship-To Contact: Lussier, PatrickPhone:

E-MAILED
MAY 14 2018

Ship To:

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1		269T3303P	Engine Alignment Tool Model 330	Firmed	6/4/18	10 pcs	0 pcs	10 pcs	\$536.92/pcs	\$5,369.20
Line Item Note W/O 177550 FULL ASSEMBLY										
2		RBT400229P	Puller Assembly	Firmed	6/4/18	12 pcs	0 pcs	12 pcs	\$683.08/pcs	\$8,196.96
Line Item Note W/O 177552 FULL ASSEMBLY										
3		RBBP1425-105-03P	Keeper	Firmed	6/4/18	12 Ea	0 Ea	12 Ea	\$160.36/Ea	\$1,924.32
Line Item Note W/O 177553										
4		RBBP1425-103-05P	Weldment	Firmed	6/4/18	12 Ea	0 Ea	12 Ea	\$107.95/Ea	\$1,295.40
Line Item Note W/O 177554										
5		RBBP1425-103-01P	Base	Firmed	6/4/18	6 Ea	0 Ea	6 Ea	\$285.23/Ea	\$1,711.38
Line Item Note W/O 177555										
6		RBW6205G06131-3GP	Main Rotor Pitch Control Lever Expander	Firmed	6/4/18	4 pcs	0 pcs	4 pcs	\$913.63/pcs	\$3,654.52
Line Item Note W/O 177557										
									Grand Total:	\$22,151.78

Order Notes



**PHGE Machineworks dba
Arrowtech Machineworks**
29751 E Enid Rd. Unit C
Eugene, Oregon 97402
Phone: (541) 780-6938
Fax: (458) 215-4938

Customer Packing Slip

NO: 97

Date: 06/06/2018
PO Ref: 039900
Ship via: Fedex

Bill To:
Dart Aerospace
1270 Aberdeen St. Hawkesbury, ON
CANADA K6A 1K7

Qty	Item	Part No.
12	PULLER ASSEMBLY	RBT400229
4	M/R PITCH CONTROL LEVER EXPANDER ✓	RBW6205G06131-3G ✓
12	WELDMENT	RBBP1425-103-05
6	BASE	RBBP1425-103-101

SP A-6-8

DAS
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3-89

Packaged by: *ADF*
Checked by: *W*

Thank You



ARROW TECH MACHINE WORKS

Certificate of Conformance

Your Purchase Order No:039900

Dated: 6/6/2018

Our Order / Job No:039900-6AWT

Order Qty: 4

Part Name: MAIN ROTOR PITCH CONTROL LEVER EXPANDER

Part Number: RBW6205G06131-3G

Lot Size:N/A

Ship Date: 6/6/2018

SEP 6-8

We certify that these parts shipped to you are of domestic or international manufacture and conform to all requirements of the Purchase Order. These parts have been manufactured and inspected in accordance with all required specifications, instructions and drawings. Any applicable specifications are listed below:

Drawing Number: RBW6205G06131-3G

Rev: 2

Material Size and Type: -3,-5,-7/12L14 STEEL; -9/Delerin

Material Specifications: STEEL: ASTM A108, ASTM A29; DELERIN: D6100

Heat Treatment: N/A

Plating/Finish: ZINC PLATE : ASTM B633 TYPE 1 SC 2

Mercury Contamination: The material used to process this order has not come in contact with mercury or mercury bearing instruments.

Date:

6/6/18

Signed:

Hemant-m Lalit

DAS
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9-89

PHGE Machine Works LLC dba Arrow Tech Machine Works
29751 E. Enid Rd. Unit C Eugene, Oregon 97402
Main: (541) 780-6938 | Fax: (458) 215-4938
www.atechmachineworks.com